



# SILIRUB AQ

#### **Revision: 19/07/2005**

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### **Technical Data:**

Base	Polysiloxane
Consistency	Paste
Curing System	Moisture Cure
Skin formation (20°C/65% R.H.)	Ca. 7 min.
Curing Rate (20°C/65% R.H.)	2 mm/24h
Hardness (DIN 53505)	25 ± 5 Shore A
Specific Gravity (DIN 53479)	1,03 g/mL
Temperature Resistance	-60°C to +180°C
Elastical Recovery (ISO 7389)	> 90 %
Maximum allowed Distortion	25 %
Elasticity Modulus 100 % (DIN 53504)	0,48 N/mm²
Maximum Tension (DIN 53504)	2,00 N/mm <sup>2</sup>
Elongation at Break (DIN 53504)	800 %

#### Product:

Silirub AQ is a high-quality, elastical onecomponent joint sealant/adhesive based on silicones for the construction of aquaria and terraria.

#### **Characteristics:**

- Very easy application
- Permanent colour, UV-resistant
- Stays elastic after curing
- Very good adhesion on glass
- Completely neutral after curing

#### **Applications:**

Construction of full glass aquaria and terraria Glueing of glass constructions All reparations of aquaria and terraria

#### Packaging:

Colour: clear, black Packaging: cartridge 310mL

#### Shelf life:

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°.

#### Surfaces: Type: glass

*State of Surface:* clean, dry, free of dust and grease *Preparation*: no preparation required We recommend a preliminary compatibility test.

## Application:

*Method:* caulking gun *Application temperature:* +5°C to +35°C *Clean:* with white spirit immediately after use *Finish:* with soapy water before skinning *Repair:* with Silirub AQ

#### Health- and Safety Recommendation:

Apply the usual industrial hygiene. Consult the label for more information.

#### Remarks:

Even though Silirub AQ is an acetic silicone, the product is not poisonous to animals after curing so that all types of aquaria can be constructed which can be populated by all sorts of fish. Only suitable for aquaria built according to DIN32622: max. dimensions 200 x 60 x 60 cm, use the correct thickness of glass. Add enough supports to prevent bending of the glass. Minimum bond thickness should be 1 mm. Never fill the aquarium until full cure

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsability for the results obtained. In every case it is recommended to carry out preliminary experiments.

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